



(20X) DRILL \varnothing 0.422 ∇ 0.75
1/2-13 UNC-2B TAP ∇ 0.63

(2X) DRILL \varnothing 0.257 ∇ 0.70
5/16-18 UNC-2B TAP ∇ 0.63
1 \varnothing 656 ∇ 120 FROM THIS SURFACE
1 \varnothing 391 ∇ 140

1/16-18 UNC-2B TAP ∇ 0.630
1 DRILL (\varnothing 0.257) ∇ 0.700 4 (1) HOLE

(4X) DRILL \varnothing 0.107 IP61
1/32 UNC-2B TAP 510.3 ∇ THRU