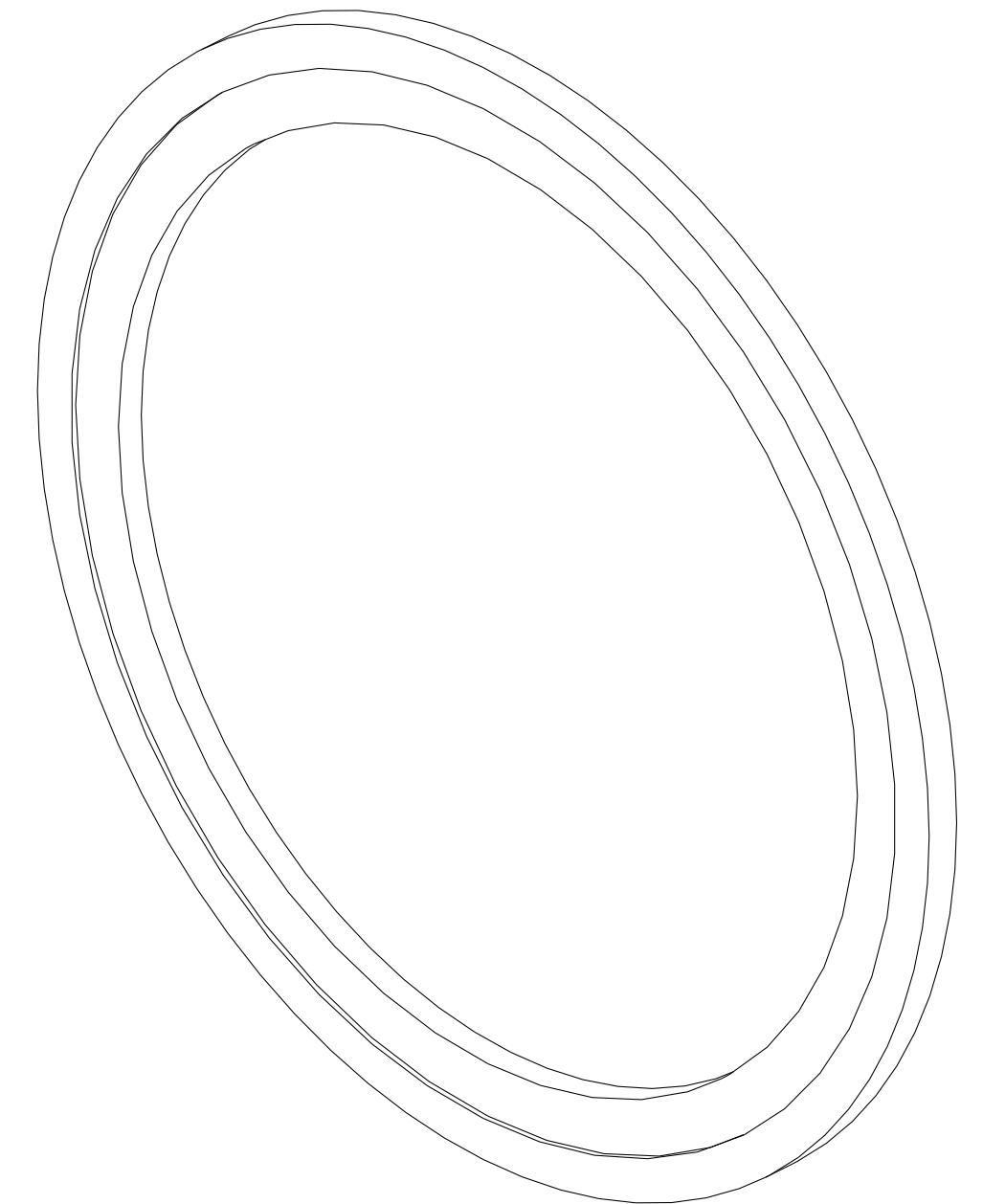
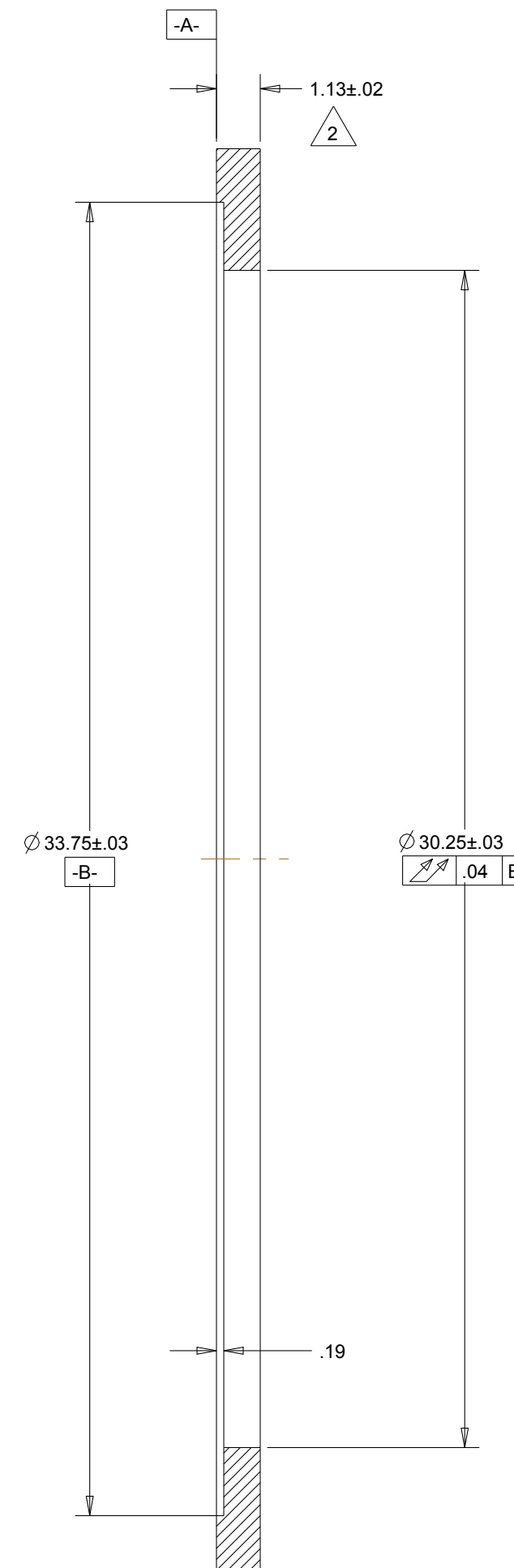
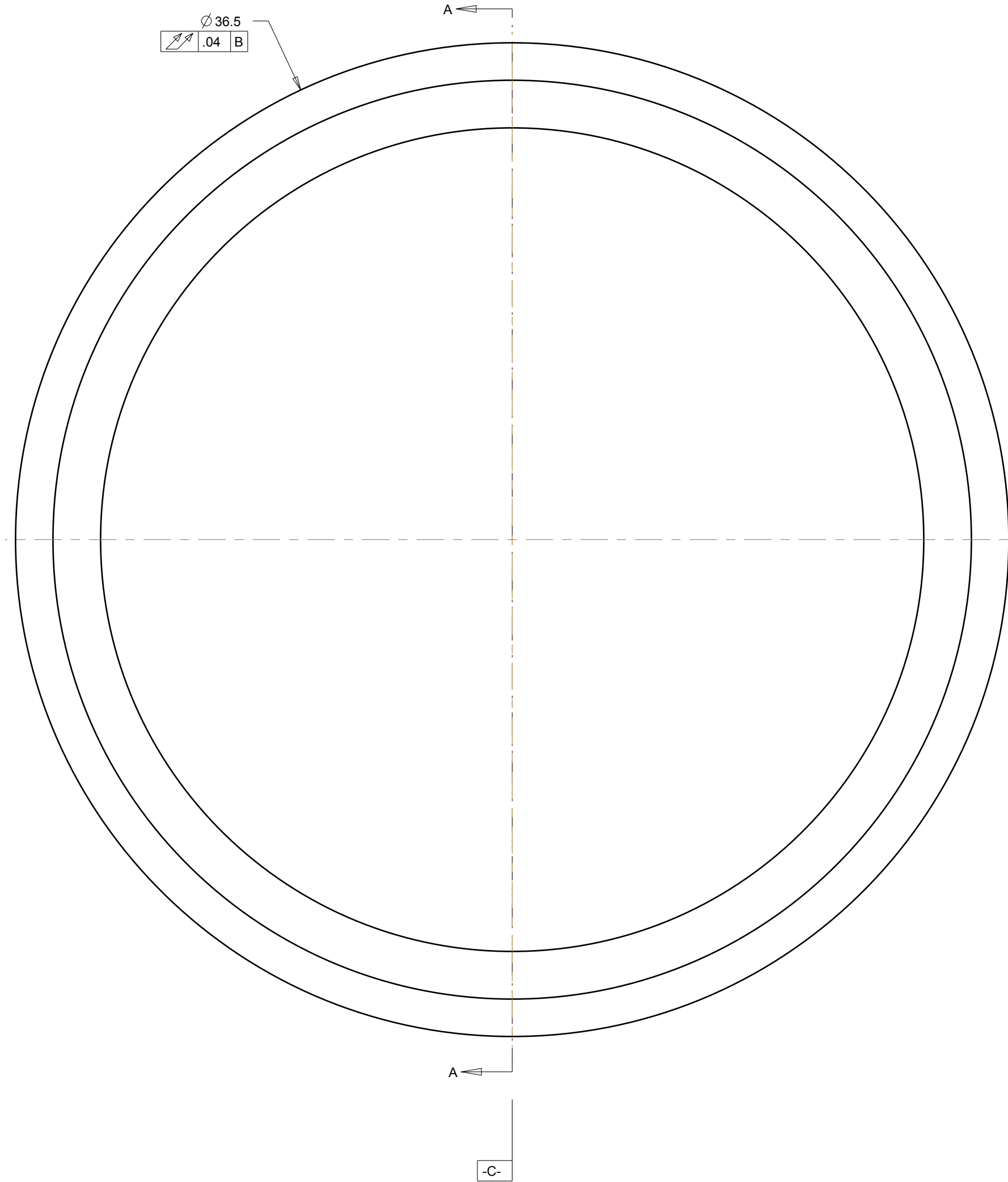


NOTES:

1. DEBUR ALL SHARP EDGES
2. ADDITIONAL MATERIAL MAY BE LEFT FOR POST WELDING MACHINING

| REV. | DESCRIPTION | DATE | APPROVED |
|------|-------------|------|----------|
|------|-------------|------|----------|



SCALE 3/16

SECTION A-A

|           |  |               |          |                   |               |
|-----------|--|---------------|----------|-------------------|---------------|
|           |  | <b>4-STAR</b> |          |                   |               |
|           |  | A. HARDING    | 01/05/07 | Front Cone Flange |               |
|           |  | S. SMEE       |          | C                 | 4-STAR-F-0003 |
| 6061-T651 |  |               |          | 1/4               | 1 OF 1        |