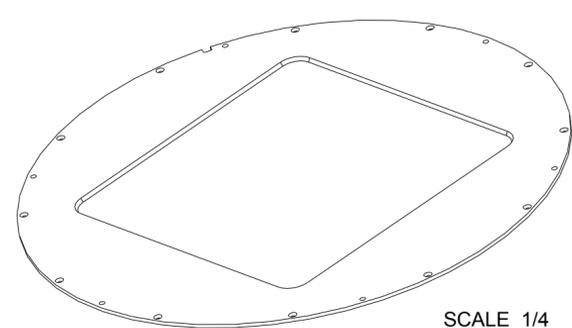
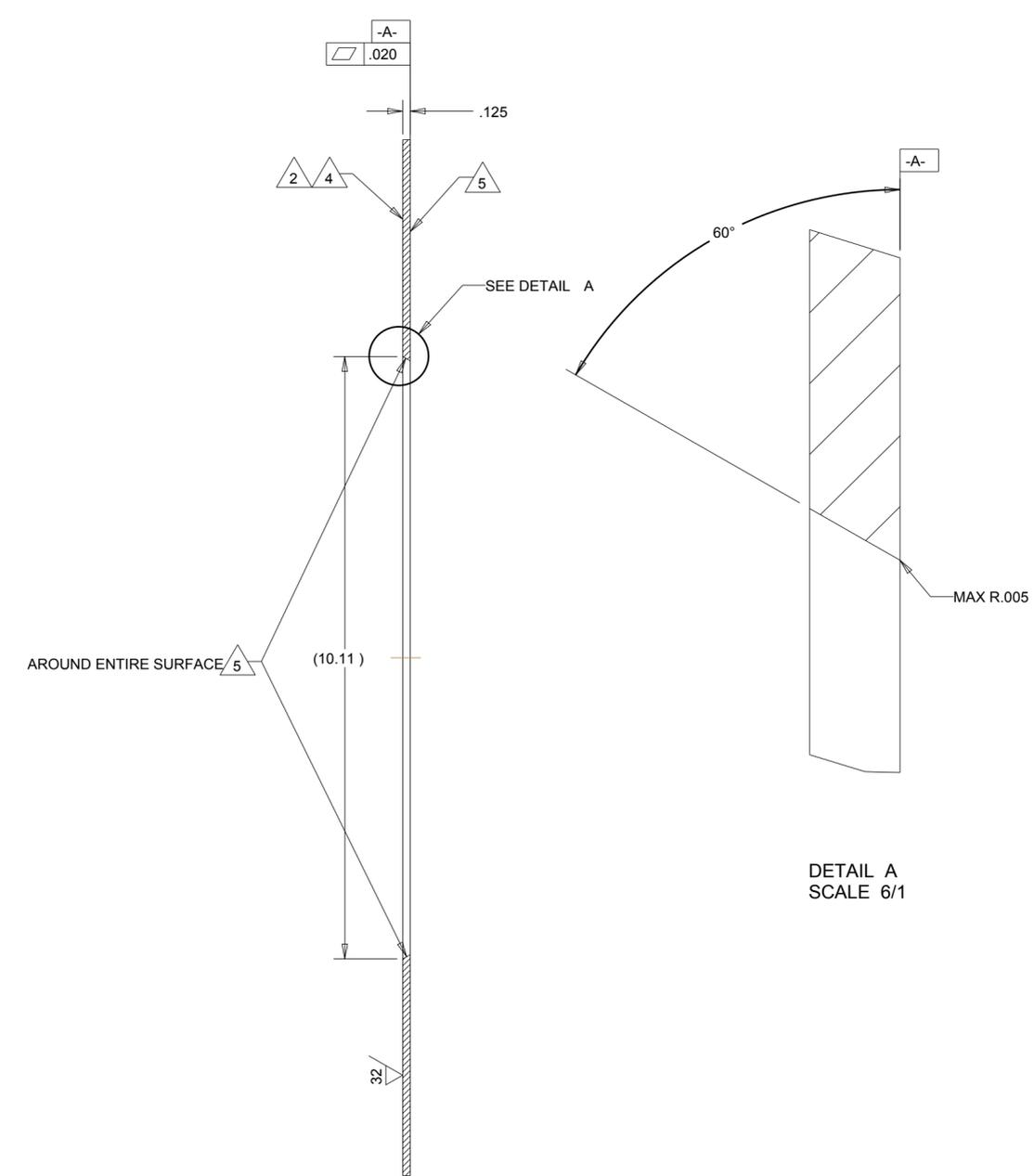
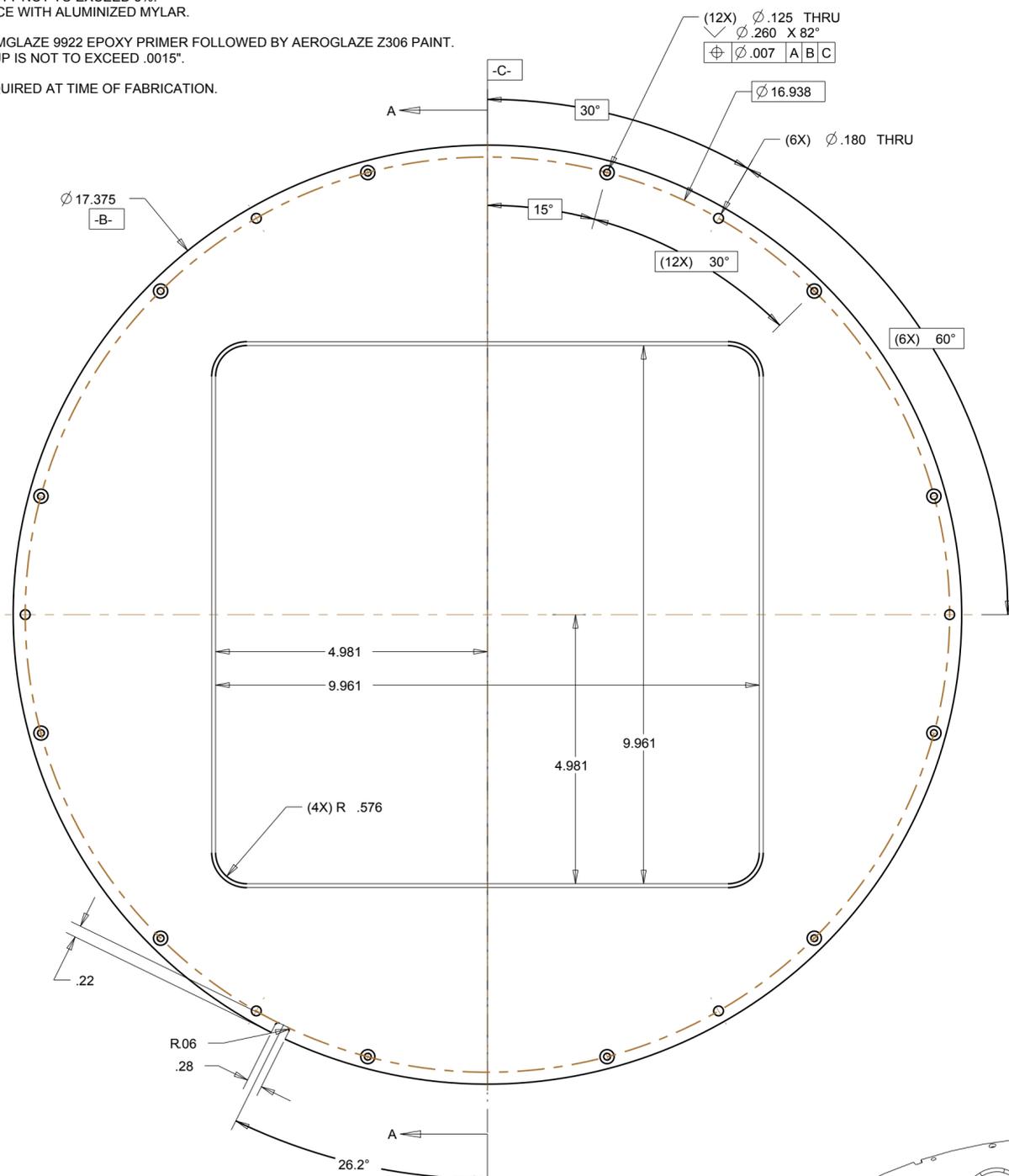


NOTES:

1. DEBUR ALL SHARP EDGES
2. POLISH INDICATED SURFACES TO MIRROR FINISH
3. ELECTROLESS NICKEL HIGH PHOSPHOR PLATING AS PER MIL-C-26074C, CLASS 1, GRADE A FOR THE ENTIRE PART.
4. GOLD PLATE INDICATED SURFACES AS PER MIL-G-45204C, TYPE III, CLASS 1 THERMAL EMISSIVITY NOT TO EXCEED 5%. OR COVER SURFACE WITH ALUMINIZED MYLAR.
5. APPLY LORD CHEMGLAZE 9922 EPOXY PRIMER FOLLOWED BY AEROGLAZE Z306 PAINT. THE TOTAL BUILDUP IS NOT TO EXCEED .0015".
6. PLATING NOT REQUIRED AT TIME OF FABRICATION.

REV.	DESCRIPTION	DATE	APPROVED
A	(12X) CHANGED COUNTERSINK HOLE DIMENSIONS CHANGED NOTE 4 & ADDED NOTE 6	5/29/08	SMEE



SECTION A-A

4-STAR		SCHARFSTEIN 10/18/07		Window Radiation Baffle	
		S. SMEE		C	4-STAR-F-0212
6061-T6	SEE NOTES		1/2	1 OF 1	