



4X Ø0.116 THRU  
 ✓ Ø0.250 X 82°  
 TOOLING HOLES

Ø0.300 ± 0.001

Ø0.208  
 4X

6-32 UNC - 2B

0.000

0.1635

0.477

0.125

0.800

1.080

1.1515

4X Ø0.125 THRU  
 □ Ø0.219 ± 0.130

1.577

1.872

2.000

Ø0.300 ± 0.001

1.563

0.438

0.000

2.000

1.872

1.600

1.577

1.563

1.3445

1.080

0.800

0.477

0.438

0.1635

0.000

SCALE 1.50 : 1

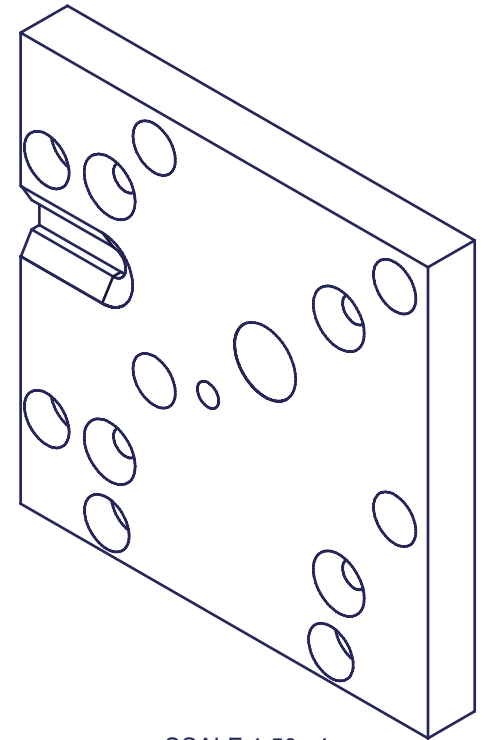


0.000

0.054

0.092

0.230



SCALE 1.50 : 1

NOTES:

- 1 MATERIAL: TZM
- 2 FINISH: NONE
- 3 QTY REQ'D; 2

UPPER RIGHT CORNER IS CLOSEST TO THE DETECTOR SYSTEM CENTER

REV	CHANGES	DATE	BY	MATERIAL:	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES BRAKE EDGES / REMOVE BURRS	**** FourStar	FS-01-001	DETECTOR	<b>THE OBSERVATORIES</b> CARNEGIE INSTITUTION OF WASHINGTON 813 SANTA BARBARA STREET PASADENA, CA. 91101-1232		
A	Production	5/2/2004	ERK	1			TOLERANCES:	NEXT ASSY			USED ON
B	As Built	6/22/2008	ERK	2	X.X± 0.1      ANGLES: 0.5° X.XX± 0.03    FRACTIONS: ± 1/16 X.XXX± 0.010	Designer: Persson Drawn: Koch	4/19/2004 4/19/2004	APPLICATION Drawings Printed on:	5/2/2004	DWG NO. <b>FS-11-013</b>	REV. <b>B</b> SHT 1 OF 2
				SCALE: 1:1	<b>DO NOT SCALE DRAWING</b>						