



Single Output A-Series, UWR Models

High-Reliability, 2" x 1" 6-10 Watt, DC/DC Converters

A-SERIES

Features

- Low Cost! Highly reliable!
- Proven SMT-on-pcb construction
- Designed to meet UL1950 and EN60950
- Qual tested; HALT tested; EMC tested
- Small packages, 2" x 1" x 0.375"
- Standard pinouts
- 5, 5.2, 12 or 15 Volt outputs
- Choice of 3 wide-range inputs: 4.7-7.25 Volts 9-18 Volts 18-75 Volts
- Fully isolated, 1500Vdc guaranteed
- -40 to +100°C operation
- 5-side metal shielded cases with non-conductive baseplates
- Modifications and customs for OEM's

Placing reliability and cost considerations above all others, DATEL's new A-Series DC/DC Converters combine straightforward circuit topologies, the newest components, proven SMT-on-pcb construction, and highly repeatable automatic assembly techniques. Considering the critical low-cost and long-term-reliability requirements of today's telecom, datacom and computer/networking applications, the

A-Series may well be the most cost-effective DC/DC's available today.

The single-output, 6-10 Watt Models of the A-Series deliver both high power densities and impressive MTBF's. Their superior durability is substantiated by a rigorous in-house qualification program including HALT (Highly Accelerated Life Testing). The goal of HALT is not to simulate field conditions but to expose devices to multiple excessive stresses with the intention of precipitating any potential electrical, mechanical or process weaknesses.

Packaged in 2" x 1" x 0.375" shielded metal cases with non-conductive coatings, these fully isolated (1500Vdc guaranteed) DC/DC's offer excellent line/load regulation, full I/O protection, thermal shutdown, and industry-standard pinouts.

Output voltages include 5, 5.2, 12 and 15 Volts. Input voltage ranges are either 4.7-7.25V ("D5A" models), 9-18V ("D12A" models) or 18-75V ("D48A" models). All A-Series UWR models are fully EMI characterized and UL1950, CSA950 and IEC950 safety approved.

A-Series DC/DC's are extremely reliable, easy-to-use, cost-effective power converters. Use them to improve the reliability of existing equipment or to develop new systems that exceed design objectives.

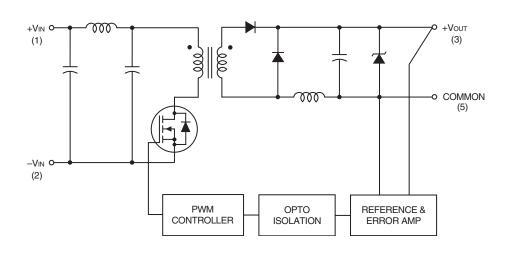


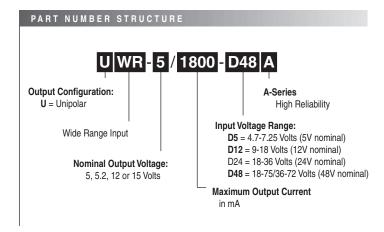
Figure 1. Simplified Schematic

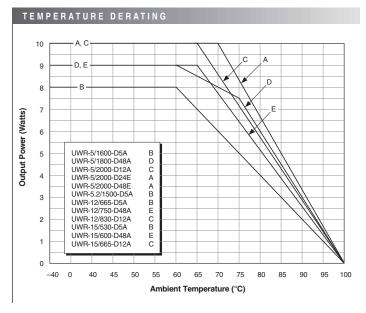
Performance Specifications and Ordering Guide ^①

	Output					Input						
	V оит *	Іоит	R/N (m	Vp-p) ^②	Regulati	on (Max.)	VIN Nom.	Range	lin ④	Effic	eiency	Package (Case,
Model	(Volts)	(mA)	Тур.	Max.	Line	Load 3	(Volts)	(Volts)	(mA)	Min.	Тур.	Pinout)
UWR-5/1600-D5A	5	1600	50	100	±0.2%	±0.5%	5	4.7-7.25	20/2105	74%	76%	C2, P11
UWR-5/1800-D48A	5	1800	75	100	±0.2%	±0.5%	48	18-75	10/240	78%	81%	C2, P11
UWR-5/2000-D12A	5	2000	50	75	±0.2%	±0.5%	12	9-18	15/1029	79.5%	81%	C2, P11
UWR-5/2000-D24E ®	5	2000	50	75	±0.2%	±0.5%	24	18-36	10/490	83%	85%	C2, P11
UWR-5/2000-D48E ®	5	2000	50	75	±0.2%	±0.5%	48	36-72	10/248	82%	84%	C2, P11
UWR-5.2/1500-D5A	5.2	1500	50	100	±0.2%	±0.5%	5	4.7-7.25	20/2053	74%	76%	C2, P11
UWR-12/665-D5A	12	665	75	100	±0.2%	±0.5%	5	4.7-7.25	25/2046	75%	78%	C2, P11
UWR-12/750-D48A	12	750	75	100	±0.2%	±0.5%	48	18-75	10/230	81.5%	82.5%	C2, P11
UWR-12/830-D12A	12	830	75	100	±0.2%	±0.5%	12	9-18	35/988	81%	84%	C2, P11
UWR-15/530-D5A	15	530	50	100	±0.2%	±0.5%	5	4.7-7.25	40/2065	75%	77%	C2, P11
UWR-15/600-D48A	15	600	75	100	±0.2%	±0.5%	48	18-75	10/233	81.5%	84%	C2, P11
UWR-15/665-D12A	15	665	75	100	±0.2%	±0.5%	12	9-18	35/978	82%	85%	C2, P11

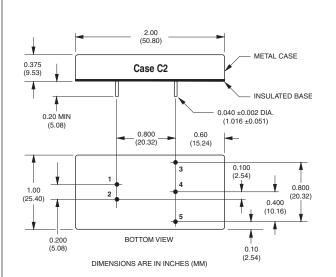
- ① Typical at TA = +25°C under nominal line voltage and full-load conditions unless otherwise noted.
- ② Ripple/Noise (R/N) measured over a 20MHz bandwidth.
- ③ 10% to 100% load.
- ④ Nominal line voltage, no-load/full-load conditions.
- ⑤ See Technical Notes for an explanation of trading off input voltage ranges for higher full-power operating temperature.

* Contact DATEL for availablility of 3.3V outputs.





MECHANICAL SPECIFICATIONS



I/O Connections		
Pin	Function P11	
1	+Input	
2	-Input	
3	+Output	
4	No Pin	
5	Common	

Notes:

For "D5A, D12A and D24E" models, the case is connected to pin 2 (–V_{IN}).

For "D48A and D48E" models, the case is connected to pin 1 (+ V_{IN}).

Performance/Functional Specifications

Typical @ TA = +25°C under nominal line voltage and full-load conditions, unless noted. ①

Input Input Voltage Range: D5A Models 4.7-7.25 Voltage Range:			
	olts (5V nominal)		
	9-18 Volts (12V nominal)		
	18-36Volts (24V nominal		
D48A Models 18-75 Volts	18-75 Volts (48V nominal)		
D48E Models 36-72 Volts	36-72 Volts (48V nominal)		
Input Current See Order	ing Guide		
Input Filter Type ② Pi			
Overvoltage Shutdown:			
D5A Models None			
D12A Models 20 Volts			
D24E Models 40 Volts			
D48A and D48E Models 76 Volts			
Reverse-Polarity Protection Yes (Instar	ntaneous, 6A maximum)		
Output			
Vout Accuracy (50% load) ±1%, maxi	imum		
Temperature Coefficient ±0.02% pe	er °C		
Ripple/Noise (20MHz BW) ② See Order	ing Guide		
Line/Load Regulation See Order	ing Guide		
Efficiency See Order	ing Guide		
Isolation Voltage ③ 1500Vdc, q	guaranteed		
Isolation Capacitance 250pF			
Current Limiting Auto-recov	/ery		
Overvoltage Protection ④ Zener/trans	Zener/transorb clamp, magnetic feedback		
Dynamic Characteris	stics		
Transient Response (50% load step) 200µsec m	nax. to ±1.5% of final value		
Switching Frequency 165kHz (±	15kHz)		
Environmental			
Operating Temperature (Ambient):			
Without Derating -40 to +60	0/65/70°C (Model dependent)		
With Derating to +100°C	(See Derating Curves)		
Storage Temperature -40 to +10	05°C		
Physical			
Dimensions 2" x 1" x 0.	.375" (51 x 25 x 9.5mm)		
Shielding 5-sided			
Case Connection:			
D5A, D12A and D24E Models Pin 2 (-Vin	,		
D48A and D48E Models Pin 1 (+Vin	١)		
	resistant steel with		
	ictive, epoxy-based, black		
enamel fin	ish and plastic baseplate		
Pin Material Brass, solo	der coated		
Weight 1.3 ounces	s (37 grams)		

- ① These power converters require a minimum 10% loading to maintain specified regulation. Operation under no-load conditions will not damage these devices; however they may not meet all listed specifications.
- ② Application-specific input/output filtering can be recommended and perhaps added internally upon request. Contact DATEL Applications Engineering for details.
- ③ Devices can be screened or modified for higher guaranteed isolation voltages. Contact DATEL Applications Engineering for details.
- Except for 3.3V devices which have no protection.

Absolute Maximum Ratings				
Input Voltage: D5A Models D12A Models D24E Models D48A and D48E Models	10 Volts 22 Volts 44 Volts 80 Volts			
Input Reverse-Polarity Protection	Current must be <6A. Brief duration only. Fusing recommended.			
Output Overvoltage Protection 5/5.2V Outputs 12V Outputs 15V Outputs	6.8 Volts, limited duration 15 Volts, limited duration 18 Volts, limited duration			
Output Current	Current limited. Max. current and short-circuit duration model dependent.			
Storage Temperature	-40 to +105°C			
Lead Temperature (soldering, 10 sec.)	+300°C			
These are stress ratings. Exposure of devices to any of these conditions may adversely affect long-term reliability. Proper operation under conditions other than those listed in the Performance/Functional Specifications Table is not implied.				

TECHNICAL NOTES

Floating Outputs

Since these are isolated DC/DC converters, their outputs are "floating." Designers will usually use the output Common (pin 5) as the ground/return of the load circuit. You can, however, use the +Output (pin 3) as ground/return to effectively reverse the output polarity.

Filtering and Noise Reduction

All A-Series UWR 6-10 Watt DC/DC Converters achieve their rated ripple and noise specifications without the use of external input/output capacitors. In critical applications, input/output ripple and noise may be further reduced by installing electrolytic capacitors across the input terminals and/or low-ESR tantalum or electrolytic capacitors across the output terminals. The caps should be located as close to the power converters as possible. Typical values are listed in the tables below. In many applications, using values greater than those listed will yield better results.

To Reduce Input Ripple

D5A Models 47 μ F, 10V D12A and D24E Models 20 μ F, 50V D48A and D48E Models 10 μ F, 100V

To Reduce Output Ripple

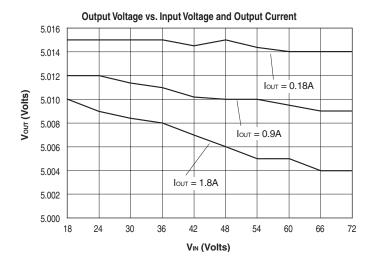
5/5.2V Outputs 47 μ F, 10V, Low ESR 12/15V Outputs 22 μ F, 20V, Low ESR

In critical, space-sensitive applications, DATEL may be able to tailor the internal input/output filtering of these units to meet your specific requirements. Contact our Applications Engineering Group for additional details.

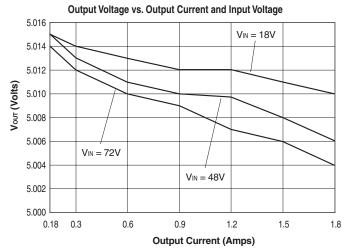
Typical Performance Curves $(T_A = +25^{\circ}C)$

The performance curves below were derived from actual test data for a single model number (UWR-5/1800-D48A). Since all devices in the 6-10W UWR A-Series have the same circuit topology, the performance curves are representative of all devices.

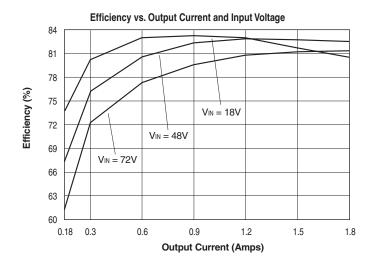
LINE REGULATION



LOAD REGULATION



EFFICIENCY



Input Fusing

Certain applications and/or safety agencies may require the installation of fuses at the inputs of power conversion components. For DATEL A-Series UWR 6-10 Watt DC/DC Converters, you should use slow-blow type fuses with values no greater than the following:

V _{IN} Range	Fuse Value		
D5A	3A		
D12A and D24E	2A		
D48A and D48E	1A		

CUSTOM CAPABILITIES

DATEL's world-class design, development and manufacturing team stands ready to work with you to deliver the exact power converter you need for your demanding, large volume, OEM applications. And ... we'll do it on time and within budget!

Our experienced applications and design staffs; quick-turn prototype capability; highly automated, SMT assembly facilities; and in-line SPC quality-control techniques combine to give us the unique ability to design and deliver any quantity of power converters to the highest standards of quality and reliability.

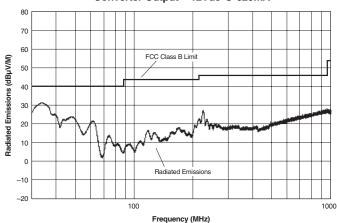
We have compiled a large library of DC/DC designs that are currently used in a variety of telecom, medical, computer, railway, aerospace and industrial applications. We may already have the converter you need.

Contact us. Our goal is to provide you the highest-quality, most cost-effective power converters available.

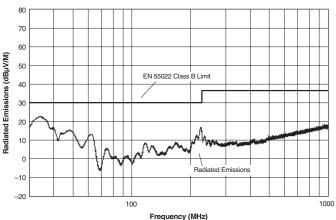
EMI RADIATED EMISSIONS

If you're designing with EMC in mind, please note that all of DATEL'S A-Series UWR 6-10 Watt DC/DC Converters have been characterized for radiated and conducted emissions in our new EMI/EMC laboratory. Testing is conducted in an EMCO 5305 GTEM test cell utilizing EMCO automated EMC test software. Radiated emissions are tested to the limits of FCC Part 15, Class B and CISPR 22 (EN 55022), Class B. Correlation to other specifications can be supplied upon request. Radiated emissions plots to FCC and CISPR 22 for model UWR-12/665-D5A appear below. Published EMC test reports are available for each model number. Contact DATEL'S Applications Engineering Department for more details.

UWR-12/665-D5A Radiated Emissions FCC Part 15 Class B, 3 Meters Converter Output = 12Vdc @ 620mA



UWR-12/665-D5A Radiated Emissions EN 55022 Class B, 10 Meters Converter Output = 12Vdc @ 620mA



Quality and Reliability

The A-Series are the first DC/DC Converters to emerge from DATEL's new, company-wide approach to designing and manufacturing the most reliable power converters available. The five-pronged program draws our Quality Assurance function into all aspects of new-product design, development, characterization, qualification and manufacturing.

Design for Reliability

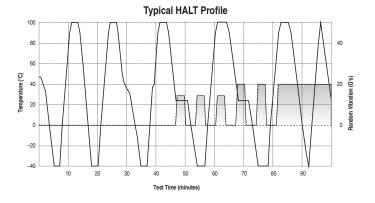
Design for Reliability is woven throughout our multi-phased, new-product-development process. Design-for-reliability practices are fully documented and begin early in the new-product development cycle with the following goals:

- 1. To work from an approved components/vendors list ensuring the use of reliable components and the rigorous qualification of new components.
- 2. To design with safety margins by adhering to a strict set of derating guidelines and performing theoretical worst-case analyses.
- To locate potential design weaknesses early in the product-development cycle by using extensive HALT (Highly Accelerated Life Testing).
- To prove that early design improvements are effective by employing a thorough FRACA (Failure Reporting Analysis and Corrective Action) system.

HALT Testing

The goal of the accelerated-stress techniques used by DATEL is to force device maturity, in a short period of time, by exposing devices to excessive levels of "every stimulus of potential value." We use HALT (Highly Accelerated Life Testing) repeatedly during the design and early manufacturing phases to detect potential electrical and mechanical design weaknesses that could result in possible future field failures.

During HALT, prototype and pre-production DC/DC converters are subjected to progressively higher stress levels induced by thermal cycling, rate of temperature change, vibration, power cycling, product-specific stresses (such as dc voltage variation) and combined environments. The stresses are not meant to simulate field environments but to expose any weaknesses in a product's electro/mechanical design and/or assembly processes. The goal of HALT is to make products fail so that device weaknesses can be analyzed and strengthened as appropriate. Applied stresses are continually stepped



up until products eventually fail. After corrective actions and/or design changes, stresses are stepped up again and the cycle is repeated until the "fundamental limit of the technology" is determined.

DATEL has invested in a Qualmark OVS-1 HALT tester capable of applying voltage and temperature extremes as well as 6-axis, linear and rotational, random vibration. A typical HALT profile (shown above) consists of thermal cycling (–55 to +125°C, 30°C/minute) and simultaneous, gradually increasing, random longitudinal and rotational vibration up to 20G's with load cycling and applied-voltage extremes added as desired. Many devices in DATEL's new A-Series could not be made to fail prior to reaching either the limits of the HALT chamber or some previously known physical limit of the device. We also use the HALT chamber and its ability to rapidly cool devices to verify their "cold-start" capabilities.

Qualification

For each new product, electrical performance is verified via a comprehensive characterization process and long-term reliability is confirmed via a rigorous qualification procedure. The qual procedure includes such strenuous tests as thermal shock and 500 hour life. Qual testing is summarized below.

Qualification Testing

Qualification Test	Method/Comments		
HALT	DATEL in-house procedure		
High Temperature Storage	Max. rated temp., 1,000 hours		
Thermal Shock	10 cycles, -55 to +125°C		
Temperature/Humidity	+85°C, 85% humidity, 48 hours		
Lead Integrity	DATEL in-house procedure		
Life Test	+70°C, 500 hours*		
Marking Permanency	DATEL in-house procedure		
End Point Electrical Tests	Per product specification		

^{*} Interim electrical test at 200 hours.

In-Line Process Controls and Screening

A combination of statistical sampling and 100% inspection techniques keeps our assembly line under constant control. Parameters such as solder-paste thickness, component placement, cleanliness, etc. are statistically sampled, charted and fine tuned as necessary. Visual inspections are performed by trained operators after pick-and-place, soldering and cleaning operations. Units are 100% electrically tested prior to potting. All devices are temperature cycled, burned-in, hi-pot tested and final-electrical tested prior to external visual examination, packing and shipping.

Rapid Response to Problems

DATEL employs an outstanding corrective-action system to immediately address any detected shortcomings in either products or processes. Whenever our assembly, quality or engineering personnel spot a product/process problem, or if a product is returned with a potential defect, we immediately perform a detailed failure analysis and, if necessary, undertake corrective actions. Over time, this system has helped refine our assembly operation to yield one of the lowest product defect rates in the industry.



ISO 9001 REGISTERED

DS-0360A

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